

Work Order ID 52920

October 19, 2009 10:55:58 AM

Page 1

Item ID: D350-600-541

Accept

Revision ID: E

Item Name: Sliding Door Hinge Installation, LH

Setup Start

Stop

Start Date: 10/19/09 Start Qty: 4.00

Required Date: 11/02/09 Req'd Qty: 4.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *RL* Date: *09-10-19* Tooling:

Date:

Run Start

QC: Date: SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN D350-600	E
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100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D350-600-541
CHG001

802/11/13

HJ for CL 09/11/10

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/11/13 (42) SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

=> 802/11/13

(HJ) /

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Item ID: D350-600-541

Accept

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Start Date: 10/19/09 Start Qty: 4.00

Required Date: 11/02/09 Req'd Qty: 4.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____

QC: _____ Date: _____ SPC (Y/N): _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-600-541

Location: _____

PPP rev: A

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

9/11/18 40 SP

09/11/18
BH 09-11-18
(4)

Picklist Print

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Work Order ID: 52920

Parent Item: D350-600-541

Parent Item Name: Sliding Door Hinge Installation, LH

Comments:

Start Date: 10/19/09

Required Date: 11/02/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3956-1A-PRELIM Hinge, Airframe Upper		Manufactured	No			110	Each	2.0000	4.0000			

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
Eagle	2	
52557	2	

D3956-3A-PRELIM Hinge, Airframe Lower		Manufactured	No			110	Each	2.0000	4.0000			
--	--	--------------	----	--	--	-----	------	--------	--------	--	--	--

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
Eagle	2	
52558	2	

D3957-041A-PRELIM Hinge Assembly, Door LH Upper		Manufactured	No			110	Each	0.0000	4.0000			
--	--	--------------	----	--	--	-----	------	--------	--------	--	--	--

D3957-043A-PRELIM Hinge Assembly, Door LH Lower		Manufactured	No			110	Each	0.0000	4.0000			
--	--	--------------	----	--	--	-----	------	--------	--------	--	--	--

1352922 9/11/13 SP

1352923 9/11/13 SP
(4)

1352924 9/11/13 SP

52926 9/11/13 SP

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Start Date: 10/19/09

Required Date: 11/02/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S# D3816-1RevA Spacer	x2	Manufactured	No			110	Each	20.0000	8.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 20

42077 2

45675 18

S# D3816-3RevA Spacer	x4	Manufactured	No			110	Each	25.0000	16.0000			
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Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 25

45676 5

46040 20

S# D3968-1A-PRELIM Backing Plate, Door Hinge	x1	Manufactured	No			110	Each	0.0000	4.0000			
---	----	--------------	----	--	--	-----	------	--------	--------	--	--	--

S# D3968-3A-PRELIM Backing Plate, Airframe Hinge	x1	Manufactured	No			110	Each	0.0000	4.0000			
---	----	--------------	----	--	--	-----	------	--------	--------	--	--	--

S# D3991-1RevA-PRELIM Packer	x1	Manufactured	No			110	Each	0.0000	4.0000			
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9/11/13
B52929 (2)

6250
9/11/13

B5293050

B52931 9/11/13

B52932 9/11/13

B52933 9/11/13

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Work Order ID: 52920

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Comments:

Start Date: 10/19/09

Required Date: 11/02/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S + D3991-3RevA-PRELIM  Packer	X1	Manufactured	No			110	Each	0.0000	4.0000			
S + D3992-1RevA-PRELIM  Reinforcement	X1	Manufactured	No			110	Each	0.0000	4.0000			
S + D3992-3RevA-PRELIM  Reinforcement	X1	Manufactured	No			110	Each	0.0000	4.0000			
S + D3622-3RevB-PRELIM  Ball Stud	X2	Manufactured	No			110	Each	0.0000	8.0000			
S + D3552-11RevD  Door Prop	X	Manufactured	No			110	Each	9.0000	4.0000			

B52934 9/11/13 sl
B52935 9/11/13 sl
B52937 9/11/13 sl
B52939 9/11/13 sl
B52940 9/11/13 (4x) sl

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

9

42606

6

46631

3

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Comments:

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Required Date: 11/02/09

Start Qty: 4.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN3-5A
Bolt

Purchased

No

110

Each

2,259.000

12.0000



9/11/13 SP

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

2259

100188

188

105057

2071

Purchased

No

110

Each

135.0000

8.0000



1250
9/11/13 SP

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

135

112082

7

112513

28

112720

100

Purchased

No

110

Each

26.0000

8.0000



8x SP
9/11/13 SP

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

26

111499

16

112794

10

8x SP

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Comments:

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Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN310-4 1x2 NUT		Purchased	No			110	Each	36.0000	8.0000			

Warehouse
Location

Main Warehouse

ST

110098

Loc Qty

36

36

Loc Code

110

Each

61.0000

8.0000

Purchased

No

M112969 9/11/13 SP

AN970-4 1x2
Washer

Warehouse
Location

Main Warehouse

ST

104885

107242

107715

108077

108377

111724

112082

112794

Loc Qty

61

3

3

1

2

19

3

5

25

Loc Code

110

Each

0.0000

60.0000

Purchased

No

M112933 9/11/13 SP

CR3243-4-3 1x5
Rivet

M113064 9/11/13 (4x) SP

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Start Date: 10/19/09

Required Date: 11/02/09

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Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
CR3243-4-4 NO RIVET		Purchased	No			110	Each	315.0000	40.0000			

Warehouse
Location

Main Warehouse

ST

315

104252

315

110

Each

2.0000

44.0000

NAS1149D0363J NI

Purchased

No

Washer

Warehouse
Location

Main Warehouse

ST

2

112314

2

110

Each

3,493.000

44.0000

MS21042L3

Purchased

No

Nut

Warehouse
Location

Main Warehouse

ST

3493

110844

32

111274

41

111668

920

112314

2000

112385

500

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MS24665-2-12/ 42

Purchased

No

110

Each

194.0000

8.0000



COTTER PIN



9/14/13 sl

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

194

111499

194

110

Each

78.0000

16.0000

MS24693-S274 44

Purchased

No



Screw



8x sl

9/14/13 sl

sl

(4x)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

78

108560

78

16x sl

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-541	-542	Part Number	Description
X		D350-600-541	LH SLIDING DOOR HINGE KIT
	X	D350-600-542	RH SLIDING DOOR HINGE KIT
1	1	D3956-1	HINGE, AIRFRAME UPPER
1	1	D3956-3	HINGE, AIRFRAME LOWER
1		D3957-041	HINGE ASSEMBLY, LH DOOR UPPER
	1	D3957-042	HINGE ASSEMBLY, RH DOOR UPPER
1		D3957-043	HINGE ASSEMBLY, LH DOOR LOWER
	1	D3957-044	HINGE ASSEMBLY, RH DOOR LOWER
2*	2*	D3815-3	ROD END
2	2	D3816-1	SPACER
4	4	D3816-3	SPACER
1	1	D3968-1	BACKING PLATE
1	1	D3968-3	BACKING PLATE
1	1	D3991-1	PACKER
1	1	D3991-3	PACKER
1		D3992-1	REINFORCEMENT
	1	D3992-2	REINFORCEMENT
1		D3992-3	REINFORCEMENT
	1	D3992-4	REINFORCEMENT
2	2	D3622-3	BALL STUD
1	1	D3552-11	GAS SPRING
3	3	AN3-5A	BOLT
2	2	AN3-6A	BOLT
2	2	AN4-17	BOLT
2	2	AN310-4	CASTLE NUT
2	2	AN970-4	WASHER
15	15	CR3243-4-3	CHERRY MAX RIVET
10	10	CR3243-4-4	CHERRY MAX RIVET
11	11	NAS1149D0363J	WASHER
2*	2*	NAS509-6	NUT
11	11	MS21042L3	NUT
2	2	MS24665-212	COTTER PIN
4	4	MS24693S274	SCREW

* Pre-installed on D3957-041/-042/-043/-044 Hinge Assemblies

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